

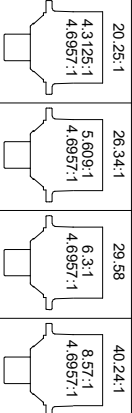


# MODEL 310L

EQUIPPED WITH  
LOAD-LOCK SHAFT  
RETENTION SYSTEM

RATIO →

EFFECTIVE:  
FROM: S/N 74300 08/04/07  
TO: CURRENT



ITEM	DESCRIPTION	PART NUMBER
1	250A BASE - ROUND	25-004-3042
1	250F BASE - FLANGELESS	25-004-3052
	2500 BASE - ECCENTRIC PILOT	25-004-3132
	CUSTOM BASE	*****
2	D1 - OUTPUT SHAFT 20T 6/12 SPLINE	25-004-4032L
2	D2 - OUTPUT SHAFT 4.50" DIA. KEYED	25-004-4340L
	C1 - OUTPUT SHAFT - CUSTOM	*****
3	A - SAE 'A' COVER	25-005-2061
	B - SAE 'B' COVER	25-005-2051
	C - SAE 'C' (2 AND 4 BOLT)	25-004-1222
	D - SAE 'D' COVER	25-004-1232
4	1 INPUT GEAR - 14T-12/24 SPLINE	25-004-1732
	25-004-1792	25-004-1742
	25-004-1762	25-004-1802
	25-004-1772	25-004-1782
5	CARRIER ASSY - SECONDARY	25-005-2161
5A	CARRIER - SECONDARY	25-004-1602
5B	PLANET GEAR - SECONDARY	25-004-1632
5C	PLANET SHAFT - SECONDARY	25-004-1432
5D	ROLLER - 2 ROWS, 18 EACH ROW	01-106-0110
5E	THRUST WASHER - SEC. PLANET	25-004-1462
5F	4 ROLL PIN (3/16 X 1 1/4)	01-153-0190
5G	24 SPACER - SEC PLANET BEARING	25-004-1975
6	1 SUN GEAR - SECONDARY	25-004-1622
7	CARRIER ASSY - PRIMARY	25-005-2201
	25-005-2181	25-005-2211
7A	1 CARRIER - PRIMARY	25-004-1692
	25-004-1642	25-004-1702
	25-004-1712	25-004-1722
	25-004-1442	25-004-1412
7C	3 PLANET SHAFT - PRIMARY	01-106-0110
7D	36 ROLLER - 12 ROLLERS/PLANET	01-106-0110
7E	6 THRUST WASHER - PRI. PLANET	13-004-1582
7F	3 ROLL PIN (3/16 X 1)	01-153-0220
7G	12 SPACER - PRI PLANET BEARING	13-004-1692
12A	1 RING GEAR - PRIMARY	25-004-1562
12B	1 RING GEAR - SECONDARY	25-004-1612
14	THRUST WASHERS AND THRUST BRGS	*****
14A	1 THRUST WASHER - INPUT GEAR	25-004-1752
14B	2 THRUST WASHER - CARRIER	25-004-1132
16	(1) SEAL KIT (INCLUDES ITEMS 16A, 16B)	25-016-2061
16A	1 SHAFT SEAL	01-405-0740
16B	3 SEAL (O-RING)	01-402-0020
20	OUTPUT SHAFT BEARINGS	*****
20A	1 BEARING CONE - OUTER	01-102-0120
20B	1 BEARING CUP - OUTER	01-103-0110
20C	1 BEARING CONE - INNER	01-102-0250
20D	1 BEARING CUP - INNER	01-103-0250
25	HARDWARE	*****
25A	20 HEX HEAD CAPSCREW (5/8-11 X 7) GR 8	01-150-1630
25G	20 LOCKWASHER - (5/8)	01-166-0040
30	PLUGS	*****
30A	1 PLUG - COVER	01-208-0030
30B	1 PIPE PLUG (1/2 NPT MAGNETIC) - BASE	01-207-0041
30C	1 PLUG 1/4 NPT	01-207-0020
	GREASE FITTING (OPTIONAL)	01-215-0040
35	MISCELLANEOUS	*****
35A	1 SHIM - SHAFT ADJUSTMENT	25-004-1051
35B	1 SPLIT RING - LOAD-LOCK	25-004-1182
35C	1 LOCK RING - LOAD-LOCK	25-004-1192

\* QUANTITY OF SHIMS DETERMINED BY BEARING PRELOAD. X310LD2-9# EGN - DATE: 04-10-28 MTK

