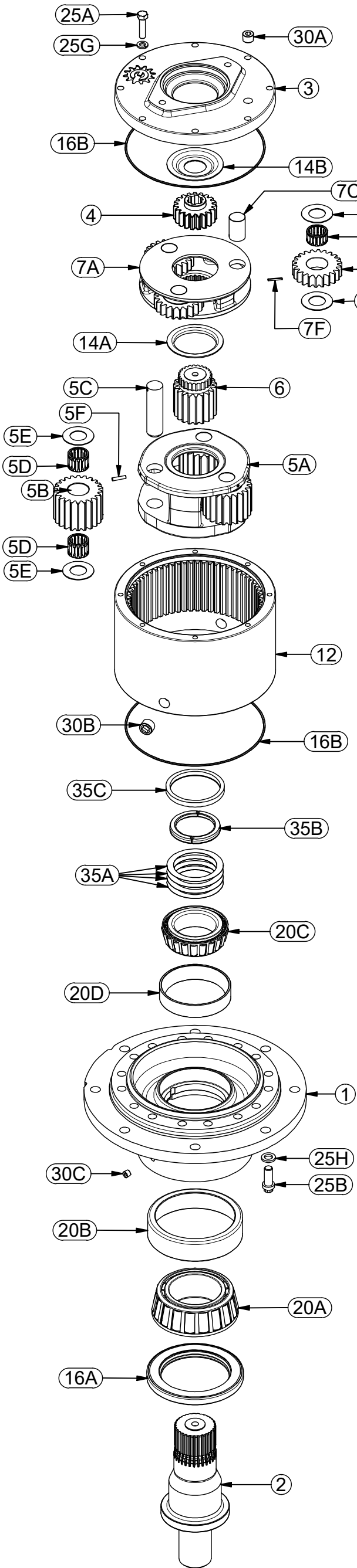




100L DOUBLE STAGE GEAR DRIVE

	GROUP	QTY	MODEL 100L DESCRIPTION	RATIOS					
				19:1 (19.54:1)	26:1 (26.52:1)	33:1 (33.15:)	W/O CODE 4 36:1 (36.00:1)	W/ CODE 4 36:1 (36.00:1)	45:1 (45.00:1)
BASE	1	1	A2 - ROUND FLANGE	13-004-3268					
			C- CUSTOM						
OUTPUT SHAFT	2	1	D7 - Ø2.00 X 1/2" KEY	13-004-4681M					
			D8 - Ø3.00 X 5/8" KEY	13-004-4680M					
			D9 - 23T 12/24DP SPLINE X 1.87" LONG	13-004-4679M					
			D10 - 20T 8/16DP SPLINE X 2.12" LONG	13-004-4678M					
			D11 - 23T 8/16DP SPLINE X 2.25" LONG	13-004-4682M					
			S1 - 8X 3/4-16 UNF ON Ø9.500 B.C.	13-004-4202M					
			S2 - 8X Ø.666-.654 ON Ø8.500 B.C.	13-004-4683M					
			S3 - 8X 5/8-11 UNC ON Ø9.500 B.C.	13-004-4666M					
			S4 - 8X 5/8-11 UNC ON Ø7.250 B.C.	13-004-4685M					
			C1 - CUSTOM SHAFT						
COVER	3	1	SAE 'A' 2 & MOD 4 BOLT	13-004-1192		13-004-1222	13-004-1192	----	13-004-1222
			SAE 'A' 2 & MOD 4 BOLT W/CODE 4	13-004-1252		13-004-1222	----		13-004-1222
			SAE 'B' 2 BOLT	13-004-1182		13-004-1232	13-004-1182	----	13-004-1232
			SAE 'B' 2 & 4 BOLT W/ CODE 4	13-004-1202		13-004-1232	-----		13-004-1232
			SAE 'C' 2 & 4 BOLT	13-004-1212		13-004-1242	13-004-1212		13-004-1242
INPUT GEAR	4	1	CODE 2 - INPUT 13T 16/32 DP SPLINE	13-004-1292		13-004-1312	13-004-1302	----	13-004-1312
			CODE 3 - INPUT 1-6" B SPLINE	13-004-1322		13-004-1472	13-004-1332	----	13-004-1472
			CODE 4 - INPUT 14T 12/24 DP SPLINE	13-004-1342		13-004-1362	----	13-004-1352	13-004-1362
			CODE 5 - INPUT 15T 16/32 DP SPLINE	13-004-1452		13-004-1802	13-004-1442	----	13-004-1802
	5	(1)	CARRIER ASSEMBLY - SECONDARY	13-005-2001	13-005-2011	13-005-2001	13-005-2011		
	5A	1	CARRIER - SECONDARY	13-004-1062	13-004-1072	13-004-1062	13-004-1072		
	5B	3	PLANET GEAR - SECONDARY	13-004-1082	13-004-1092	13-004-1082	13-004-1092		
	5C	3	PLANET SHAFT - SECONDARY	81-004-0061					
	5D	6	PLANET BEARING	01-105-0500					
	5E	6	PLANET THRUST WASHER	81-004-1561					
	5F	3	ROLL PIN	01-153-0210					
	6	1	SUN GEAR	13-004-1142	13-004-1152	13-004-1142	13-004-1152		
	7	(1)	CARRIER ASSEMBLY - PRIMARY	13-005-2021		13-005-2041	13-005-2031		13-005-2041
	7A	1	CARRIER - PRIMARY	13-004-1032		13-004-1052	13-004-1042		13-004-1052
	7B	3	PLANET GEAR - PRIMARY	13-004-1102		13-004-1122	13-004-1112		13-004-1122
	7C	3	PLANET SHAFT - PRIMARY	13-004-1021					
	7D	6	PLANET BEARING	01-105-0590					
	7E	6	PLANET THRUST WASHER	81-004-1561					
	7F	3	ROLL PIN	01-153-0180					
	12	1	RING GEAR	81-004-2362					
	14		THRUST WASHERS	----					
	14A	1	CARRIER THRUST WASHER	81-004-2711					
	14B	1	CARRIER THRUST WASHER	----		81-004-2711	----		81-004-2711
	14C	1	CUP WASHER	81-004-2701		----	81-004-2701		----
	14G	2	THRUST RACE	----		01-112-0230	----		01-112-0230
	14L	1	THRUST BEARING	----		01-112-0220	----		01-112-0220
	16	(1)	SEAL KIT	13-016-2101					
	16A	1	SHAFT SEAL	01-405-0690					
	16B	2	O-RING	01-402-0420					
	20		OUTPUT SHAFT BEARINGS	----					
	20A	1	OUTER CONE	01-102-0260					
	20B	1	OUTER CUP	01-103-0260					
	20C	1	INNER CONE	01-102-0030					
	20D	1	INNER CUP	01-103-0030					
	25		HARDWARE	----					
	25A	8	HHCS (3/8 X 1 1/2)	01-150-1670					
	25B	16	12PT CBORE (1/2 X 1.25)	01-150-1460					
	25G	8	LOCK WASHER	01-166-0010					
	25H	16	HARD WASHERS	01-166-0120					
	30		PLUGS/GREASE ZERK	----					
	30A	1	PIPE PLUG (3/8 NPT MAGNETIC)	01-207-0070					
	30B	2	PIPE PLUG (1/2 NPT MAGNETIC)	01-207-0041					
	30C	1	PIPE PLUG (1/8 NPT HOLLOW HEX)	01-207-0030					
			GREASE ZERK 1/8 NPT	01-215-0010					
	35		MISCELLANEOUS	----					
	35A	*	SHIMS	80-004-1151					
	35B	1	SPLIT RING	81-004-8101					
	35C	1	LOCK RING	81-004-8111					



*QUANTITY DEPENDANT UPON DESIRED BEARING PRELOAD
GENERIC 100L DOUBLE STAGE GEAR DRIVE ECN: - REV: A JH