



**STANDARD**

252LM1S4D9-1

EFFECTIVE FROM: SN-192414 12-18-2017

| PARTS LIST |      |     |             |                                 |
|------------|------|-----|-------------|---------------------------------|
| GROUP      | ITEM | QTY | PART NUMBER | DESCRIPTION                     |
|            | 1    | 1   | 25-004-3226 | BASE                            |
|            | 2    | 1   | 25-004-4336 | OUTPUT SHAFT - 252L             |
|            | 3    | 1   | 25-004-1904 | COVER                           |
| 16         | (1)  | -   | -           | SEAL KIT                        |
|            | 16A  | 1   | 01-405-0670 | SEAL, NAT'L #417545             |
|            | 16B  | 1   | 01-402-0020 | O-RING (PARKER#276)             |
|            | 16C  | 1   | 01-406-0112 | SEAL - V-RING                   |
| 20         | -    | -   | -           | SHAFT BEARINGS                  |
|            | 20A  | 1   | 01-102-0240 | BEARING CONE                    |
|            | 20B  | 1   | 01-103-0240 | BEARING CUP                     |
|            | 20C  | 1   | 01-102-0250 | INNER BEARING CONE              |
|            | 20D  | 1   | 01-103-0250 | INNER BEARING CUP               |
| 25         | -    | -   | -           | HARDWARE                        |
|            | 25A  | 10  | 01-150-1670 | HHCS (3/8-16 X 1-1/2 GR 8)      |
|            | 25G  | 10  | 01-166-0010 | LOCKWASHER - 3/8 ZINC PLATED    |
| 30         | -    | -   | -           | PLUGS                           |
|            | 30A  | 1   | 01-207-0041 | PLUG - 1/2 NPT MAG              |
|            | 30B  | 1   | 01-207-0020 | PIPE PLUG (1/4 NPT- HOLLOW HEX) |
|            | 30C  | 1   | 01-208-0030 | HOLLOW HEX PLUG (05HP-12)       |
| 35         | -    | -   | -           | MISCELLANEOUS                   |
|            | 35A  | *   | 25-004-1051 | SHIM                            |
|            | 35B  | 1   | 25-004-1182 | SPLIT RING                      |
|            | 35C  | 1   | 25-004-1192 | LOCK RING                       |

\*QUANTITY DEPENDANT UPON DESIRED BEARING PRELOAD  
 X252LM1S4D9-1 ECN: - REV: A 09-25-20 HWP

