

7551 INTEGRAL KICKDOWN WITH LOAD-N-LOCK® SHAFT RETENTION

PARTS LIST			
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BEARING CARRIER	75-004-3022
2	1	OUTPUT SHAFT - 3" HEX	75-004-4012L
		OUTPUT SHAFT - 2-5/8" HEX	75-004-4022L
3	1	COVER	25-004-1222
4	1	INPUT GEAR	25-004-1162
5	(1)	SEC CARRIER ASSY	25-005-2031
5A	1	CARRIER-SEC (250 - 6.0:1)	25-004-1062
5B	3	PLANET GEAR (250 - 6.0:1)	25-004-1082
5C	3	PLANET SHAFT - SECONDARY	25-004-1021
5D	6	WASHER - SEC. PLANET 250	25-004-1041
5E	3	BEARING - PLANET (LONG)	01-105-0550
5F	3	BEARING - PLANET (SHORT)	01-105-0560
5G	3	ROLL PIN - 3/16X1-1/4	01-153-0190
6	1	SUN GEAR - SEC.	25-004-1142
7	(1)	CARRIER ASSY-PRI (250/8.57:1)	25-005-2001
7A	1	CARRIER - PRI (250 - 8.57:1)	25-004-1032
7B	3	PLANET GEAR - PRI (250 - 8.57:1)	25-004-1102
7C	3	PLANET SHAFT - PRIMARY	25-004-1031
7D	3	BEARING - PRIMARY PLANET	01-105-0570
7E	6	THRUST WASHER	81-004-1561
7F	3	ROLL PIN (3/16 X 1)	01-153-0020
12	--	RING GEARS	-----
12A	1	RING GEAR- SEC	25-004-1022
12B	1	RING GEAR- PRI	25-004-1012
14	--	THRUST WASHERS & THRUST BEARINGS	-----
14A	2	CARRIER THRUST WASHER	25-004-1132
14B	1	WASHER	81-004-2883
16	(1)	SEAL KIT (ITEMS 16A, 16B, 16C)	25-016-2021
16A	1	OUTPUT SHAFT SEAL	01-405-0500
16B	3	O-RING (PARKER#276)	01-402-0020
16C	1	O-RING	01-402-0010
20	--	OUTPUT SHAFT BEARINGS	-----
20A	1	BEARING CONE	01-102-0120
20B	1	BEARING CUP	01-103-0110
20C	1	INNER BEARING CONE	01-102-0250
20D	1	INNER BEARING CUP	01-103-0250
25	--	HARDWARE	-----
25A	20	HEX HEAD CAP SCREW	01-150-1660
25B	20	FLATWASHER - HDN (1/2 X 7/8 X 1/8)	01-166-0120
25C	2	HHCS (5/8-11 X 1-3/4)	01-150-0110
25D	2	LOCKWASHER - 5/8 ZINC PLATED	01-166-0040
25E	6	5/16-18 X 1, GR5 HEX HEAD CAP SCREW	01-150-1790
25F	6	LOCKWASHER - (5/16)	01-166-0110
30	--	PLUGS	-----
30A	1	HOLLOW HEX PLUG (05HP-12)	01-208-0030
30B	1	PLUG - 1/2 NPT MAG	01-207-0041
32	1	SEAL PROTECTOR	75-004-1062
35	--	MISCELLANEOUS	-----
35A	*	SHIM	25-004-1051
35B	1	SPLIT RING	25-004-1182
35C	1	LOCK RING	25-004-1192
37	1	BAIL ASSY - 75	75-005-2222
50	1	MOTOR KICKDOWN 10.8 IN ³ /REV 3500 PSI	01-304-1400
		MOTOR KICKDOWN 12.75 IN ³ /REV 2500 PSI	01-304-1420

* QTY OF SHIMS DEPENDENT ON BEARING PRE-LOAD REQUIRED.
 AUGER DRIVES GENERALLY REQUIRE MODERATE PRE-LOAD.
 EFFECTIVE DATE: 7/21/2017
 EFFECTIVE S/N: 162464
 X7551L-K2-AA DATE: 11/1/2017

