

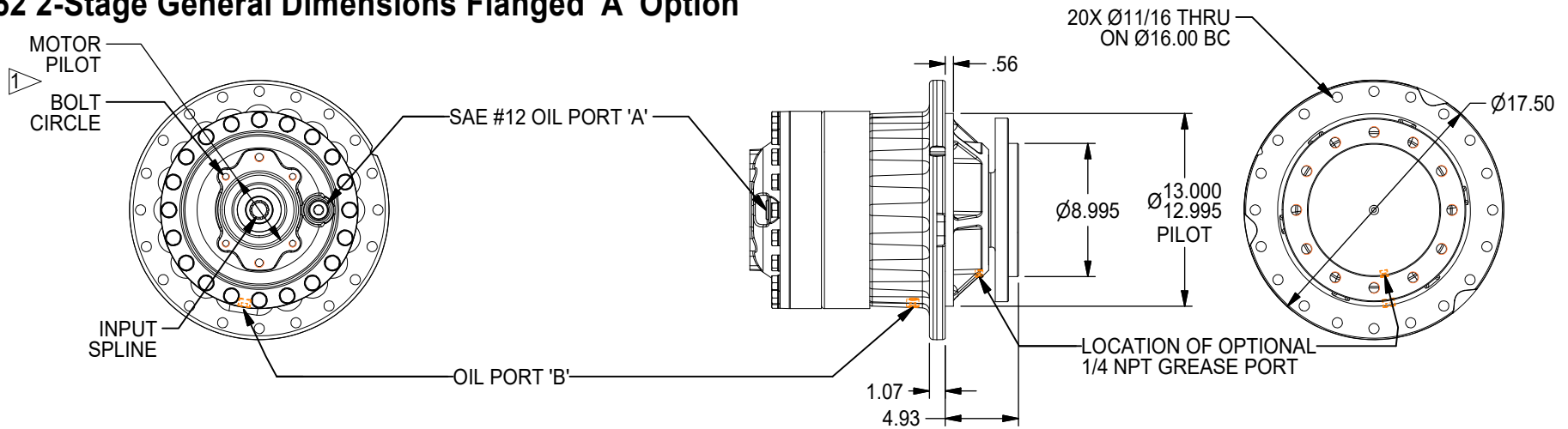


252 GEAR DRIVE - SPINDLE OUTPUT

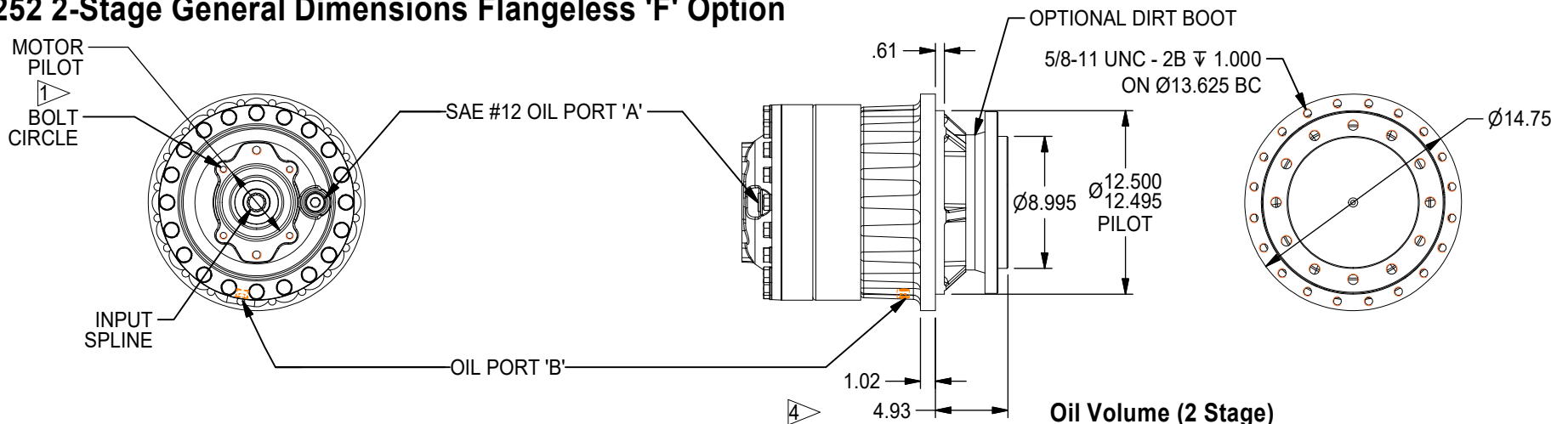
250,000 in-lb (28,250 N-m) Intermittent Rating 125,000 in-lb (14,123 N-m) Continuous Rating
 Typical Applications: Industrial, Marine or Mobile Equipment

(913) 782-1238 (Tel)
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 FORM: PS 252SL-AA
 SHEET 1 OF 5

252 2-Stage General Dimensions Flanged 'A' Option



252 2-Stage General Dimensions Flangeless 'F' Option



NOTES: ▷

1. SPECIFICATIONS CALLED OUT IN MOTOR MOUNT DIMENSIONS SECTION.
2. VALUES ARE SHOWN IN INCHES.
3. OUTPUT SHAFT ROTATION SAME AS INPUT ROTATION.
4. DIMENSION 13.17 FOR SAE A, B & C MOTOR MOUNTS.
5. ALSO AVAILABLE WITH METAL FACE SEAL.

Oil Volume (2 Stage)

LUBRICATION	ORIENTATION	HORIZONTAL:	VERTICAL: PINION DOWN	VERTICAL: PINION UP
QUANTITY		6.75 Pt	12.75 Pt	12.75 Pt
OIL FILL LEVEL (GRADE GL-5 EP 80/90)		FILL TO: PORT 'A'	FILL TO: 1.5" FROM COVER PORT 'A'	FILL TO: PORT 'B'

All Units Shipped Without Oil



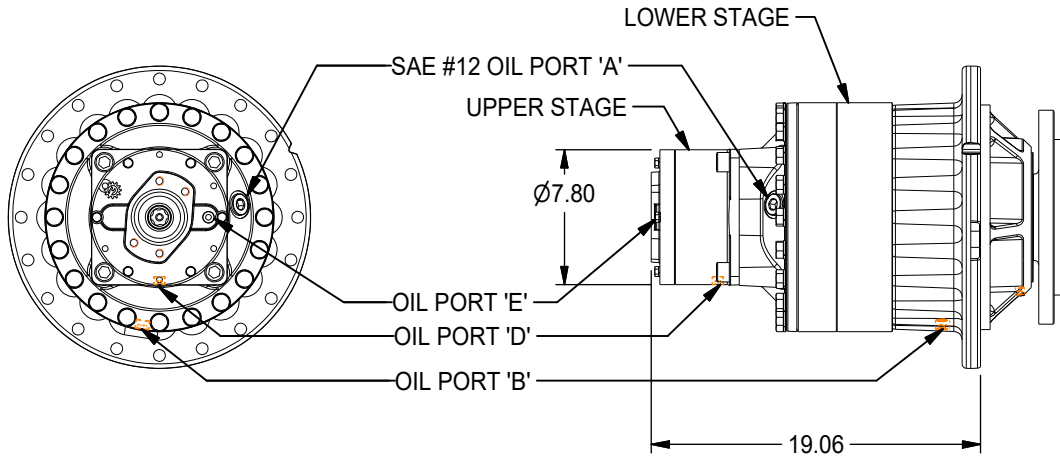
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SHEET 2 OF 5

3-stage Option M-28 First Stage (Base Dimensions Identical to 2-Stage Option)



Available Ratios:

Input Mounting:

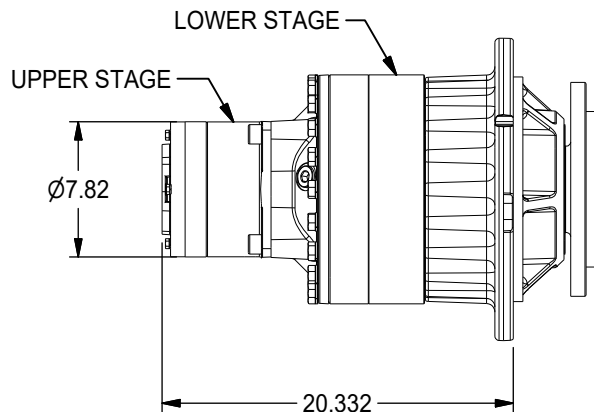
Input Spline:

- 76 - (75.94:1)
- 83 - (82.62:1)
- 97 - (97.03:1)
- 102 - (102.32:1)
- 111 - (110.93:1)
- 121 - (120.70:1)
- 149 - (149.47:1)
- 151 - (150.93:1)
- 164 - (164.21:1)
- 203 - (203.36:1)

- SAE "A" (2 & Modified 4 Bolt)
- SAE "B" (2 & 4 Bolt)
- SAE "C" (2 & 4 Bolt)

- 2 (13T 16/32 DP Spline)
- 3 (1"-6B SAE Parallel Sided Spline)
- 4 (14T 12/24 DP Spline)
- 5 (15T 16/32 DP Spline)

*3-stage Option M-28 First Stage Code 4 Input for 102:1; 149:1; & 203:1



Oil Volume (3 Stage With M28) Upper Stage

LUBRICATION	ORIENTATION	HORIZONTAL:	VERTICAL: PINION DOWN	VERTICAL: PINION UP
QUANTITY		1.0 Pt/1.25 (Code 4)	1.8 Pt/2.25 (Code 4)	1.8 Pt/2.25 (Code 4)
OIL FILL LEVEL (GRADE GL-5 EP 80/90)		FILL TO: PORT 'E'	FILL TO: 1.5" FROM COVER PORT 'E'	FILL TO: PORT 'D'

Oil Volume Lower Stage

LUBRICATION	ORIENTATION	HORIZONTAL:	VERTICAL: PINION DOWN	VERTICAL: PINION UP
QUANTITY		6.75 Pt	12.75 Pt	12.75 Pt
OIL FILL LEVEL (GRADE GL-5 EP 80/90)		FILL TO: PORT 'A'	FILL TO: 1.5" FROM COVER PORT 'A'	FILL TO: PORT 'B'

All Units Shipped Without Oil



252 GEAR DRIVE - SPINDLE OUTPUT

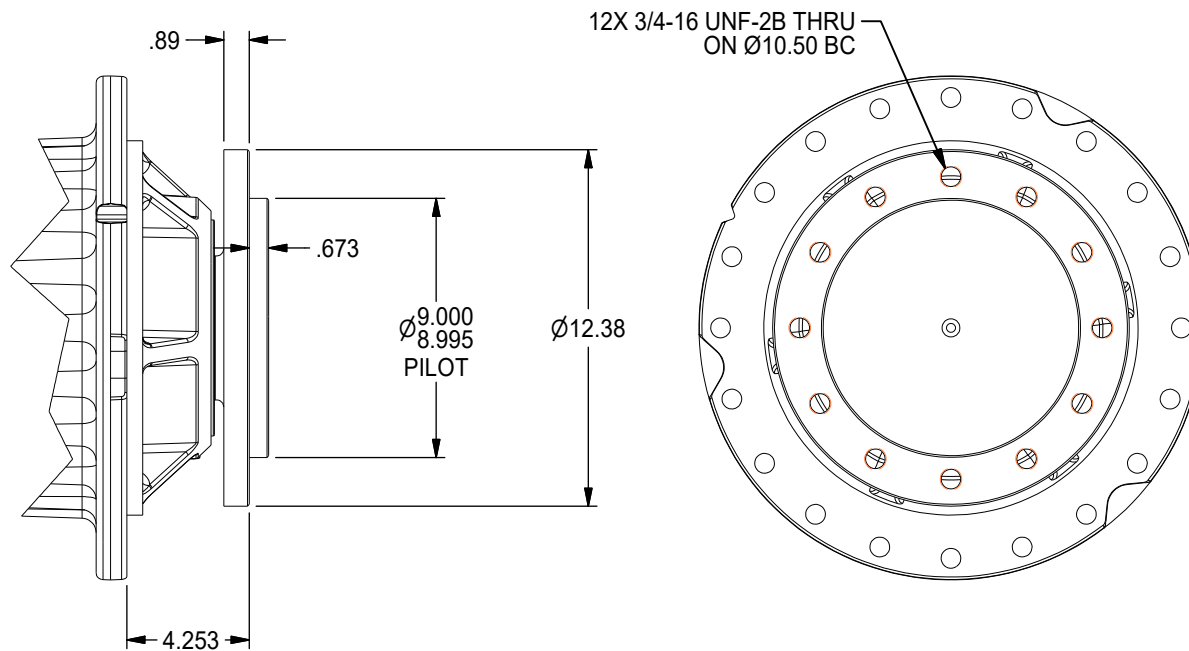
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SHEET 3 OF 5

Output Shaft *Values are shown as inches.*

S1 Output Shaft Spindle

See Hubs & Pinions technical
data sheet for details





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SHEET 4 OF 5

Performance Ratings

Maximum Intermittent Output Torque: 250,000 in-lb (28,250 N-m)
 Continuous Output Torque: 125,000 in-lb (14,123 N-m)
 Maximum Input Speed: 3,000 RPM
 Maximum Operating Ambient Temperature: 110° F (43° C)
 Minimum Operating Ambient Temperature: -20° F (-28° C)

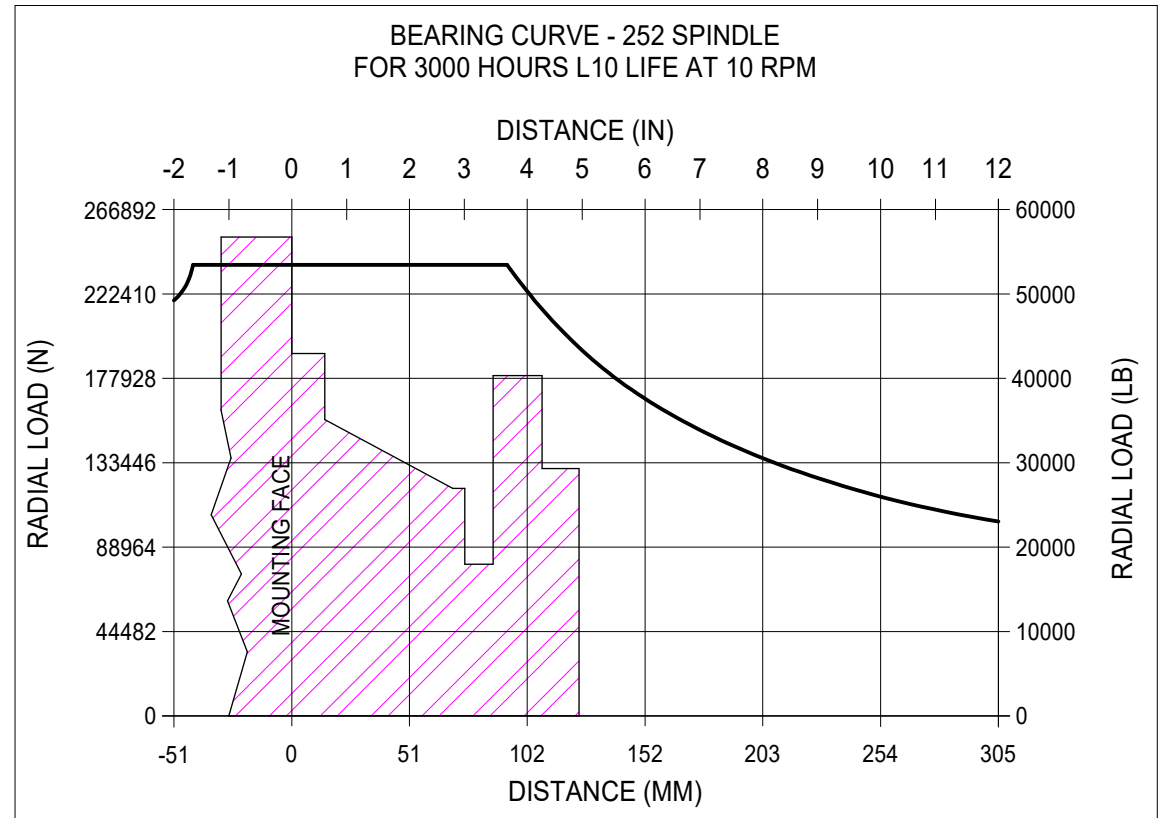
*Above ratings are general, mechanical ratings, not thermal ratings.
 Continuous duty may require additional cooling.
 Consult your Eskridge representative to determine ratings for your specific application or configuration.*

Motor Mount Dimensions

PILOT DIMENSIONS	BOLT CIRCLE
*SAE 'A' Ø3.251/3.255	4X 1/2-13 UNC-2B ∇.50 ON Ø4.1875 B.C.
*SAE 'B' Ø4.001/4.005	2X 1/2-13 UNC-2B ∇.50 ON Ø5.750 B.C. 4X 1/2-13 UNC-2B ∇.50 ON Ø5.000 B.C.
SAE 'C' Ø5.001/5.004	4X 1/2-13 UNC-2B ∇1 ON Ø6.375 B.C. 2X 5/8-11 UNC-2B ∇1 ON Ø7.125 B.C.
SAE 'D' Ø6.000/6.004	4X 3/4-10 UNC-2B ∇1 ON Ø9.000 B.C.

Approximate Unit Weight

Single Stage: -
 Two Stage: 415 lb
 Three Stage: 475 lb



To adjust for loads and speeds other than those shown on above curve, use this formula:

$$\text{Adjusted Life (hours)} = 3000 \left(\frac{10 \text{ rpm}}{\text{Speed (Adjusted)}} \right) \times \left(\frac{\text{Load (Curve)}}{\text{Load (Adjusted)}} \right)^{10/3}$$



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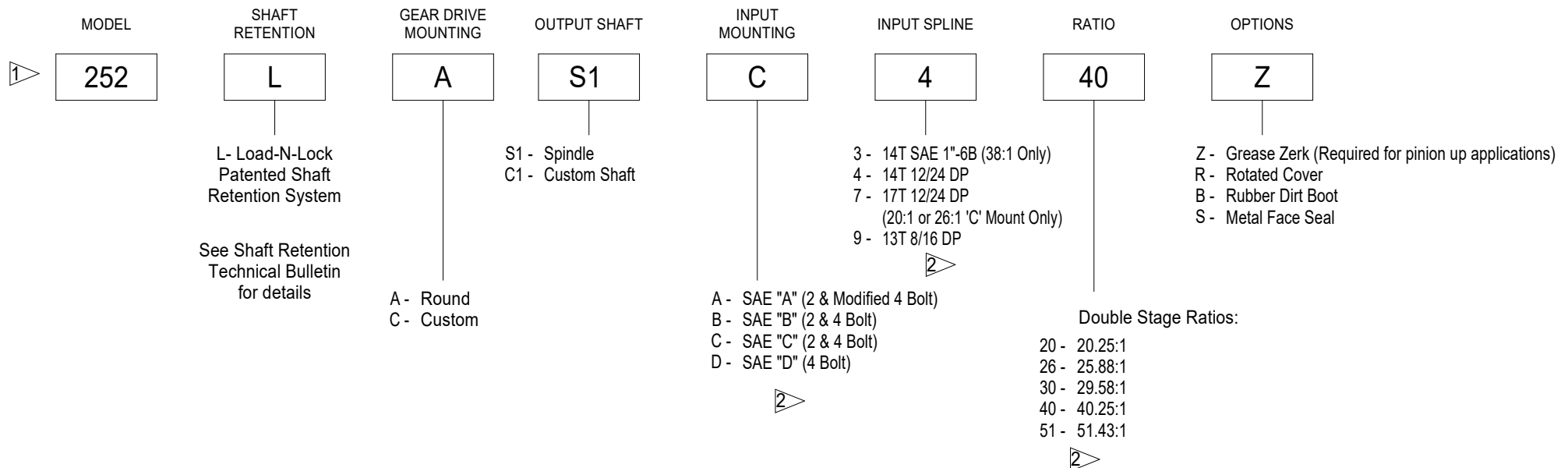
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SHEET 5 OF 5

Ordering Information

Example Part Number: 252LAS1C4-40-Z



NOTES: ▷

1. TWO STAGE RATIO GEARBOX SHOWN IN EXAMPLE.
2. THREE STAGE INPUT MOUNTING, INPUT SPLINE AND RATIOS ARE SHOWN ON PAGE 2.