



MODEL 120 SINGLE PLANETARY

EFFECTIVE FROM:
S/N 17802
DATE 02/15/94

ITEM	DESCRIPTION	QTY	RATIO 4.42:1	RATIO 6.00:1
1	BASE	1	-A-	-A-
2	CARRIER (SEC)	1	81-004-1823	81-004-1833
4	COVER	1	-D-	-D-
5	RING GEAR	1	81-004-2362	81-004-2362
6	PLANET SHAFT (SEC)	3	81-004-0061	81-004-0061
8	PLANET GEAR (SEC)	3	81-004-0722	81-004-0722
11	INPUT GEAR	1	-H-	-H-
12	OUTPUT SHAFT	1	-I-	-I-
13	THRUSTWASHER-PLANET	6	81-004-1561	81-004-1561
14	THRUSTWASHER-SEC	1	81-004-2711	81-004-2711
15	BEARING CONE	1	01-102-0030	01-102-0030
16	BEARING CONE	1	01-102-0020	01-102-0020
17	BEARING CUP	1	01-103-0030	01-103-0030
18	BEARING CUP	1	01-103-0020	01-103-0020
19	LOCKNUT	1	01-104-0040	01-104-0040
20	LOCKWASHER	1	01-104-0030	01-104-0030
21	BEARING-SEC, PLANET	6	01-105-0420	01-105-0420
24	INPUT THRUST WASHER	1	81-004-2701	81-004-2701
25	HEX HD CAPSCREW	8	01-150-1020	01-150-1020
26	FLANGE 12-PT SCREW	16	01-150-1460	01-150-1460
27	ROLL PIN- SEC. PLANET	3	01-153-0020	01-153-0020
29	LOCKWASHER	8	01-166-0010	01-166-0010
30	FLAT WASHER-HARDENED	16	01-166-0120	01-166-0120
31	MAGNETIC PIPE PLUG	2	01-207-0041	01-207-0041
32	MAGNETIC PIPE PLUG	1	01-207-0070	01-207-0070
33	GREASE FITTING	1	01-215-0040	01-215-0040
34	O-RING	2	01-402-0420	01-402-0420
35	SHAFT SEAL- OUTER	1	01-405-0270	01-405-0270
36	SHAFT SEAL- INNER	1	01-405-0280	01-405-0280
37	RETAINING RING	1	01-160-0350	01-160-0350
38	THRUST WASHER SGL PL	1	81-004-2883	81-004-2883

NOTE	CODE	BASE	PART NUMBER
-A-	A120	ROUND FLANGE	81-004-0342
	B120	SQUARE FLANGE	81-004-0592
	F120	FLANGELESS	81-004-1142
	C120	CUSTOM	

NOTE	CODE	COVER	EXCEPT WITH CODE 4 INPUT	WITH CODE 4 INPUT ONLY
-D-	A	SAE 'A' MOD. 4 BOLT	81-004-2803	81-004-2813
	B	SAE 'B' 2 BOLT	81-004-2723	81-004-2823
	C	SAE 'C' 2 BOLT AND 4 BOLT	81-004-2833	81-004-2833

NOTE	CODE	INPUT GEAR DESCRIPTION	PART NUMBER	
			4.42:1 RATIO	6.00:1 RATIO
-H-	1	21 T 20/40 DP	N/A	81-004-2242
	2	13 T 16/32 DP	N/A	N/A
	3	SAE 1"-8B	81-004-1592	81-004-1572
	4	14T 12/24 DP	81-004-1582	81-004-1902
	5	15 T 16/32 DP	N/A	N/A

NOTE	CODE	OUTPUT SHAFT	PART NUMBER
-I-	D1	23 T 8/16 DP SPL 2.25" LG	81-004-1392
	D2	3,000" DIA, 5/8" SQ KEY	81-004-0992
	D3	23 T 8/16 DP SPL 1.22" LG	81-004-1412
	D4	23 T 8/16 DP SPL 2.72" LG	81-004-0942
	D5	3,500" DIA, 7/8" SQ KEY	81-004-1152
	C1	CUSTOM	

OPTIONS:

SEAL KIT P/N 81-016-0311
(INCLUDES 2 OF ITEM 34 AND
1 EACH OF ITEMS 35 AND 36)

