



X130LD3-AD,
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Effective date 10/01/99
Effective serial # 43176

ITEM	QTY	DESCRIPTION	86:1		117.2:1		147:1		159:1		199:1		216:1		216:1		270:1		
			4.42	4.42	4.42	4.42	6.00	4.42	7.50	4.42	6.00	6.00	7.50	6.00	6.00	6.00	6.00	7.50	6.00
MODEL 130L TRIPLE PLANETARY RATIOS													W/CODE 4		W/O CODE 4				
BASE	1	A - ROUND FLANGE	81-004-0342																
		B - SQUARE FLANGE	81-004-0592																
		E - RECTANGULAR FLANGE	81-004-3072																
		F - FLANGELESS	81-004-1142																
		Q - ECCENTRIC	13-004-3072																
		C1 - CUSTOM																	
OUTPUT SHAFT	2	D1 23 T 8/16 DP SPL 2.25" LG	81-004-1392L																
		D2 3.000" DIA, 5/8" SQ KEY	81-004-0992L																
		D3 23 T 8/16 DP SPL 1.22" LG	81-004-1412L																
		D4 23 T 8/16 DP SPL 2.72" LG	81-004-0942L																
		D5 3.500" DIA, 7/8" SQ KEY	81-004-1152L																
		C1 CUSTOM																	
COVER	3	SAE 'A' 2 & MOD. 4 BOLT	13-004-1192	13-004-1222	13-004-1192	13-004-1222		13-004-1192	13-004-1222										
		SAE 'A' 2 & MOD. 4 BOLT W/ CODE 4	13-004-1252	13-004-1222	13-004-1252	13-004-1222	13-004-1222												
		SAE 'B' 2 BOLT	13-004-1182	13-004-1232	13-004-1182	13-004-1232													
		SAE 'B' 2 & 4 BOLT W/ CODE 4	13-004-1202	13-004-1322	13-004-1202	13-004-1322	13-004-1232												
		SAE 'C' 2 BOLT & 4 BOLT		13-004-1242	13-004-1212	13-004-1242													
INPUT GEAR	4	CODE 2 - INPUT 13 T 16/32 DP	13-004-1292	13-004-1312	13-004-1292	13-004-1312													
		CODE 3 - INPUT SAE 1"-6B	13-004-1322	13-004-1472	13-004-1322	13-004-1472													
		CODE 4 - INPUT 14 T 12/24 DP	13-004-1372	13-004-1382	13-004-1342	13-004-1342	13-004-1362	13-004-1352											
		CODE 5 - INPUT 15 T 16/32 DP			13-004-1452	13-004-1452	13-004-1802												
5	(1)	CARRIER ASSY-SECONDARY	13-005-2001		13-005-2011	13-005-2001													
5A	1	CARRIER (SEC)	13-004-1062		13-004-1072	13-004-1062													
5B	3	PLANET GEAR (SEC)	13-004-1082		13-004-1092	13-004-1082													
5C	3	PLANET SHAFT (SEC)			81-004-0061														
5D	6	BEARING - CAGE & ROLLER			01-105-0500														
5E	6	THRUST WASHER - PLANET			81-004-1561														
5G	3	ROLL PIN - SEC. PL. 3/16 X 7/8			01-153-0210														
6	-	SUN GEARS																	
6A	1	SUN GEAR	13-004-1142	13-004-1142	13-004-1142	13-004-1152	13-004-1142	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152	13-004-1152		
6B	1	MULTI SUN GEAR	13-004-1162	13-004-1172	13-004-1162	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172	13-004-1172			
7	(1)	CARRIER ASSY-PRIMARY	13-005-2021		13-005-2041	13-005-2041													
7A	1	CARRIER (PRI)	13-004-1032		13-004-1052	13-004-1032	13-004-1052												
7B	3	PLANET GEAR (PRI)	13-004-1102		13-004-1122	13-004-1102	13-004-1122												
7C	3	PLANET SHAFT (PRI)			13-004-1021														
7D	3	BEARING - CAGE & ROLLER			01-105-0590														
7E	6	THRUST WASHER - PLANET			81-004-1561														
7G	3	ROLL PIN - PRI. PL. 1/8 X 7/8			01-153-0180														
12	-	RING GEARS																	
12A	1	PRI RING GEAR			81-004-2362														
12B	1	MULTI RING GEAR			13-004-1132														
14	--	THRUST WASHERS & THRUST BRGS																	
14A	2	CARRIER THRUST WASHER			81-004-2711														
14B	1	CARRIER THRUST WASHER			81-004-2711														
14C	1	INPUT FORM WASHER	81-004-2701		81-004-2701														
14D	1	THRUST WASHER SGL PL	01-112-0030																
14E	1	BEARING			01-112-0220														
14F	2	THRUST RACE			01-112-0230														
16	(1)	SEAL KIT	13-016-2061 CONTAINS ITEMS 16A, 16B																
16A	1	SHAFT SEAL	01-405-0270																
16B	3	O-RING	01-402-0420																
20	---	OUTPUT SHAFT BEARINGS																	
20A	1	OUTER CONE	01-102-0020																
20B	1	OUTER CUP	01-103-0020																
20C	1	INNER CONE	01-102-0030																
20D	1	INNER CUP	01-103-0030																
25	---	HARDWARE																	
25A	8	BOLTS - COVER	01-150-1670																
25B	8	LOCKWASHERS - COVER	01-166-0010																
25C	16	BOLTS - RING	01-150-1460																
25D	16	HARD WASHERS - RING	01-166-0120																
30	---	PLUGS /GREASE ZERK																	
30A	1	PLUG - COVER	01-207-0070																
30B	2	PLUG - RING	01-207-0041																
30C	1	1/4 NPT (SOC. HD.)	01-207-0020																
		GREASE FITTING	01-215-0040																
35		MISCELLANEOUS																	
35A	*	SHIMS	80-004-1151 (* QUANTITY DETERMINED BY PRELOAD REQUIRED AND PART STACK-UP)																
35B	1	SPLIT RING	81-004-8101																
35C	1	LOCK RING	81-004-8111																
55	(1)	CARRIER ASSY-(PRI)-MULTIPLE	13-005-2021	13-005-2021	13-005-2041	13-005-2021	13-005-2041	13-005-2031	13-005-2031	13-005-2041	13-005-2031	13-005-2031	13-005-2041	13-005-2031	13-005-2031	13-005-2041	13-005-2041		
55A	1	CARRIER (PRI)	13-004-1032	13-004-1032	13-004-1052	13-004-1032	13-004-1052	13-004-1042	13-004-1042	13-004-1042	13-004-1042	13-004-1042	13-004-1042	13-004-1042	13-004-1042	13-004-1052	13-004-1052		
55B	3	PLANET GEAR (PRI)	13-004-1102	13-004-1102	13-004-1122	13-004-1102	13-004-1122	13-004-1112	13-004-1112	13-004-1112	13-004-1112	13-004-1112	13-004-1112	13-004-1112	13-004-1112	13-004-1122	13-004-1122		
55C	3	PLANET SHAFT (PRI)	13-004-1021																
55D	3	BEARING - PRI. PL. ROLLER	01-105-0590																
55E	6	SPACER WASHER - PLANET	13-004-1592																
55F	3	ROLL PIN - PRI. PL. 1/8 X 7/8	01-153-0180																

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